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# Lithium-ion battery range





Since creating our first battery in 1895 we have continually created advanced energy storage solutions under the philosophy of "innovation and growth", and established ourselves as the number one choice for vehicle and industrial batteries.

for quality and innovation, the GS Yuasa group is based in Japan and consists of 65 subsidiaries and 33 affiliates in

countries throughout the world.



GS Yuasa are the only major manufacturer to produce Valve Regulated Lead Acid, lithiumion storage and lithium-ion automotive starter batteries.

With our HQ in Japan, we have specialist production and operation facilities across the globe.

Our European sales, support and manufacturing companies allow us to facilitate successful projects on a local level.

#### Lithium-ion manufacturing sites









# Leading the way in lithium

For over 30 years, GS Yuasa lithium-ion batteries have delivered unparalleled performance in critical applications.

Using proven Japanese engineering and technology, our state-of-the-art cells and modules have been used in thousands of projects where failure is not an option.

GS Yuasa are the preferred choice for NASA, Boeing, Mitsubishi, Honda and countless energy storage solutions large and small. Our batteries are trusted to provide dependable energy storage in extreme operations from the depths of the ocean to outer space.

This unrivalled expertise, experience and technological know-how can be found in all GS Yuasa products.



**Lithium-ion starter batteries**Used by top vehicle manufacturers in their high-performance vehicles.



**e-Oshima**Japan's first fully battery-powered, zero-emission passenger ship.



**Boeing 787 Dreamliner**Used for auxiliary power onboard
Boeing's state-of-the-art airliner.



H-IIB Rocket No.5
Auxiliary systems within the H-IIB rocket



**Japan Freight Railway**Hybrid shunting engine which commenced operations in 2012.



Twilight Express Mizukaze Japan's luxury train is powered by a diesel / electric hybrid system.



Yangshan Port, Shanghai Automated transfer vehicles at the world's largest automated wharf.



**Shinkai 6500 Submarine** A crewed research submersible capable of diving to depths of 6,500 metres.



**Kingsley II**Cutting edge conversion of a classic wooden ferry to a green hybrid-engine.



Did you know? As well as the International Space Station, GS Yuasa supply over 200 satellites and even rockets with lithium-ion batteries.

We remain the only manufacturer to exceed four million Watt-hours of energy storage in orbit... more than all other manufacturers combined and we haven't had a single failure.



H-II Transfer Vehicle
Automated cargo spacecraft used to
resupply the International Space Station.



**Mocean Blue X**Wave energy converters providing energy to ocean equipment and the grid.



McLaren Formula 1 GS Yuasa powered McLaren for the 2005 - 2012 Formula 1 seasons.



**Mitsubishi i-MiEV**The first commercially available electric vehicle.



**Mitsubishi Outlander** One of the world's bestselling plug-in hybrid vehicles.



**Axpo Butler S**A plug-and-play solution for the rapid provision of electricity to remote sites.

# Enabling a sustainable tomorrow through advanced energy storage solutions today

GS Yuasa lithium-ion technology has been tried and tested in hundreds of pioneering projects which contribute to the realisation of a low-carbon society.

With each project presenting its own unique requirements and challenges, the quality of GS Yuasa's products and wealth of technical expertise allows us to work with our customers to provide the optimum solution.



#### Kushiro Town Toritoushi Wildland Solar Power Plant

Location: Japan Capacity: 6,750 kWh Power: 10,000 kW

Smooths and stores energy output at Hokkaido's first mega-solar system installed with lithium-ion batteries.



#### Gunma Photovoltaic Power Plant

Location: Japan Capacity: 100 kWh Power: 300 kW

and during disasters.

Accumulates renewable energy, storing it for use during peak demand periods



## Grid independent multi-EV charging station

Location: Ireland Capacity: 100 kWh Power: 100 kW

Used to amplify available grid power for rapid EV charging during peak demand.



### Portsmouth International Port EV charging

Location: UK Capacity: 250 kWh Power: 100 kW

Dual chemistry energy storage system to integrate solar generation with port vehicle operations.



#### Fukushima Railway Station

Location: Japan Capacity: 421 kWh Power: 200 kW

Stores energy to enable operation from fully renewable local sources with additional anti-disaster units.



#### **ADEPT micro-grid ESS**

Location: UK Capacity: 250 kWh Power: 100 kW

The world's first dual chemistry energy storage system used to store renewable energy.

#### Innovation & technology

We invest heavily in research, development and product testing to ensure we continue to meet the needs of the marketplace and the wide range of applications our products are used to support.

#### **UK** technical support

With a dedicated team of specialist engineers and technicians, our technical department provide support and advice to thousands of users every year, handling enquiries at all levels.

# Award-winning products & service

We pride ourselves on offering the best customer service, year-round availability and high quality products. Over recent years, we have been recognised with several prestigious awards.



#### **Cochrane Coal-fired Power Plant**

Location: Chile Capacity: 6,750 kWh Power: 20,000 kW

Provides excess capacity to stabilise the

electrical grid system.



#### **GS Yuasa Kyoto Plant**

Location: Japan Capacity: 506 kWh Power: 500 kW

Stores energy from local renewable sources to use at peak periods of

manufacture.



#### **TOBU Railway Corporation** Ltd

Location: Japan Capacity: 110 kWh Power: 1,800 kW

Reduces power consumption by storing energy created through braking and then supplying it during acceleration.



#### **Energy Rental transportable UPS** system

Location: Italy Capacity: 220 kWh Power: 320 kW

Reduces diesel emissions associated with back up power operations.



#### Hagigaoka Water Treatment Plant in Hokkaido

Location: Japan Capacity: 2,000 kWh Power: 3,000 kW

Smooths and stores energy output from wind generation, supplying the plant

and widely dispersed sites.



#### Rassau Industrial Estate GS Yuasa plant

Location: UK Capacity: 600 kWh Power: 200 kW

Stores energy from local renewable sources to use at peak periods of

manufacture.



#### **Tokyo Tama Intercity** Monorail

Location: Japan Capacity: 75 kWh Power: 2,000 kW Captures regenerative braking energy to improve efficiency of the rail



#### **Chugoku Electric Power** Corporation Inc

Location: Japan Capacity: 1,350 kWh Power: 2,000 kW

Smooths and stores energy output from renewable energy on the isolated Oki Islands.



#### Sumitomo gantry cranes

Location: Japan Capacity: 14 kWh per crane Power: 100 kW

Stores braking energy from crane operation for greater efficiency and

emissions reduction.

#### **Quality guaranteed**

network.

Our customers can be confident that we have the tools in place to ensure customer satisfaction in products, supply and service.



ISO 14001 Environmental Management

**ISO** 45001 Occupational Health and Safety Management

TS 16949 Automotive Quality Management

### Why GS Yuasa lithium-ion?



#### Long cyclic life at high power

GS Yuasa modules have been specifically designed to provide exceptional levels of cyclic performance, even during continuous high-power operation. Unlike most lithium-ion options available, they do not compromise cyclic performance to deliver high power.

When compared to other lithium-ion options, GS Yuasa batteries provide:

/ Over 90% capacity retention after 15 years float charge.

/ Higher power in a compact footprint so system power requirements can be met in a considerably smaller space.



#### Superior high charge and discharge performance

Manufactured for class-leading performance in applications where high charge and discharge rates are required. This is particularly important for energy capture applications such as wave power and kinetic energy capture.



#### The right chemistry for the right application

With over 30 years experience, we offer a comprehensive range of products and various lithium-ion chemistries to provide the optimum solution for every application.



#### Integrated solutions

To ensure ultimate reliability and safety, we design and manufacture GS Yuasa lithium-ion modules as a complete solution. This includes cells, modules, critical control components and advanced management software.



#### Stainless steel cell container

The number one cause of short circuits in lithium-ion cells results from using nickel plated containers. GS Yuasa cells use stainless steel to eliminate this risk while providing exceptional corrosion resistance.



#### No requirement for off-line balancing

Thanks to their lithium manganese chemistry, GS Yuasa LIM modules can be operated continuously in partial states of charge. They do not need to be taken out of service to allow cell balancing activities to take place.



#### **Environmentally responsible**

Unlike most solutions on the market, GS Yuasa modules are constructed in a way that aids recycling.

They use lithium manganese chemistry which is widely available from responsible and recycled sources.

Lithium-ion technology is crucial to enabling a greener future through renewable power generation and storage.





#### Three times higher energy density

Provides more power from a smaller footprint and weight resulting in less floor loading.



#### More than double the service life

Providing a better return on investment and lower total cost of ownership.



#### Up to ten times more discharge cycles

Making them the preferred choice for continuously cycling applications.



#### Greater depth of discharge

Dischargeable to 0% meaning you can use 100% of their capacity.



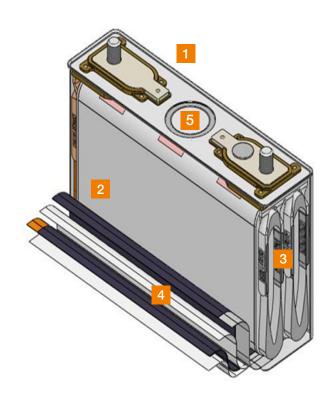
#### Faster charging times

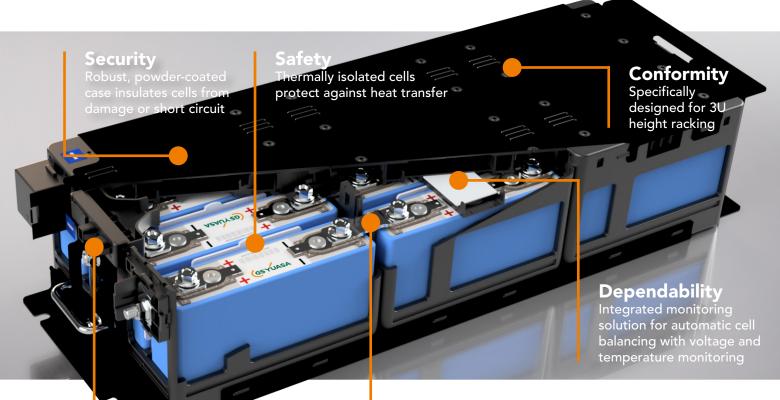
Typically a quarter of the time of traditional technologies.

### **Engineered for unparalleled reliability**

GS Yuasa lithium-ion cells are designed and manufactured in Japan using the highest quality components and processes.

- 1 Robust stainless steel prismatic case protects against impact while allowing for dissipation of heat during high-rate charging or discharging.
- 2 Flexible wound element, constructed with minimal edges ensures protection against short circuits to provide ultimate reliability.
- 3 Internal positive and negative connections are sited at opposite ends of the wound element to provide uniform current distribution for extended service life at high rates.
- **4** Robust high performance separator to provide protection against short circuits, preventing temperature increase and the damage this can cause.
- **5** Integrated pressure release plate is a safety feature designed to vent in the ultra rare event of gas building up within the cell.





#### Accessibility

Front terminal design with accessible, opto-isolated, communications port for ease of connection

#### Reliability

Robust, weld-free, intercell connectors provide ultimate reliability and aid recycling

#### **Power**

### LIM30HL range



#### Suitable for:



High power applications



Diesel hybrid cranes



Diesel hybrid trains



Short-duration UPS systems



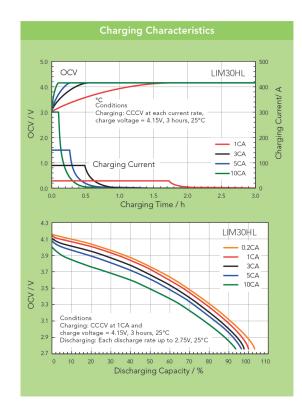
Fuel cell hybrid transport vehicles

# LIM30HL modules have exceptionally high power capabilities.

Ideal for applications in which two seconds to five minutes of discharge is required.

- Provides a cost effective alternative to flywheels or supercapacitors.
- Ideal for moving applications, such as material handling equipment, cranes and trains due to their ability to accept bursts of regenerative energy.
- Lithium manganese chemistry provides up to 500,000 cycles in partial state of charge conditions and 30,000 cycles at 100% DoD.
- Integrated battery management system to ensure cells are continuously balanced.

	LIM30HL-8	LIM30HL-12	
Number of cells	8	12	
Nominal capacity	31.5 Ah		
Nominal voltage	28.8V	43.2V	
Maximum charging rate	600 A (24C) up to 14 seconds 314 A (12.6C) up to 180 seconds		
Maximum discharging rate	600 A (24C) up to 14 seconds 271 A (10.8C) up to 300 seconds		
Ambient temperature	Charging -10 to +45°C Discharging -20 to +45°C		
Weight	17.5kg	27kg	
Dimensions (L x W x H)	440 x 219 x 128 mm	617 x 219 x 128 mm	







#### **Energy storage**

### LIM50EL range



The LIM50EL is our premium energy storage module providing superior cyclic and standby life duration.

Ideal for applications in which two minutes to tenhours of discharge is required.

- Lithium manganese chemistry provides high energy density giving more power from a compact solution and up to 11,000 cycles at 100% DoD.
- Suitable for high voltage applications. Modules can be connected in series to meet the required system voltage.
- Can be used in parallel to create a high capacity energy storage solution.
- Charge acceptance capability extends to sub-zero temperatures.

	LIM50EL-7	LIM50EL-8	LIM50EL-12
Number of cells	7	8	12
Nominal capacity		50 Ah	
Nominal voltage	26.6V	30.4V	45.6V
Maximum charging rate	125 A (2.5C)		
Maximum discharging rate	300 A (6C) up to 60 seconds 200 A (4C)		
Ambient temperature	-20 to +45°C		
Weight	15kg	18kg	27kg
Dimensions (L x W x H)	412 x 180 x 135 mm	440 x 219 x 128 mm	617 x 219 x 128 mm

#### Suitable for:



Renewable energy and microgrids



Electric vehicle charging systems



Diesel generator hybrid systems



**UPS** systems



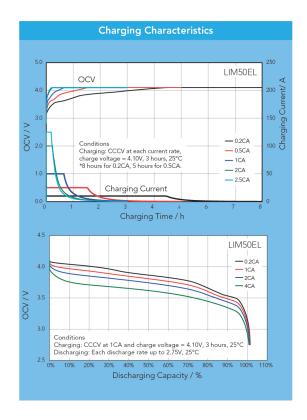
Transportable energy storage



Marine vessel propulsion



Material handling and automated guided vehicles









#### LIM50EL 48 Volt module



Suitable for:



Telecoms



Off grid applications



Renewable energy storage



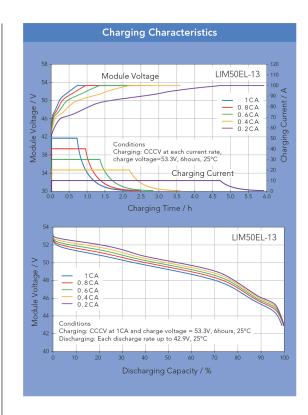
Remote locations

The 48 Volt module is a fully integrated energy storage package configured for use in 19" racking.

Ideal for back up and off grid applications in which two minutes to ten hours of discharge is required.

- Lithium manganese chemistry provides high energy density giving more power from a compact solution and up to 11,000 cycles at 100% DoD.
- GS Yuasa LiBM system built in for easy installation.
- Can be used in parallel to create a high capacity energy storage solution.
- Charge acceptance capability extends to sub-zero temperatures.

	LIM50EL-13	
Number of cells	13	
Nominal capacity	50 Ah	
Nominal voltage	49.4V	
Maximum charging rate	50 A (1C)	
Maximum discharging rate	50 A (1C)	
Ambient temperature	-20 to +50°C	
Weight	32.5kg	
Dimensions (L x W x H)	480 x 437 x 130 mm	





### Fully scalable solutions for ESS applications



GS Yuasa LIM modules are a fully configurable solution which can be used to create powerful Energy Storage Systems (ESS) for all applications and environments and to meet any power requirement.

Our modules are easily scalable by design which means systems can range from a single module up to a field of large ESS containers full of thousands of modules.

Common configurations include ESS cabinet style units which can easily be integrated into commercial and industrial spaces to provide a flexible and dependable energy supply.

Cabinets can also be fully weatherproof allowing for outdoor installation in a completely flexible footprint.

Containerised ESS systems are housed within a 20 or 40ft unit which can be designed and built for the intended application's operational requirements. They are weatherproof and can be incorporated onto any site with no need for any internal space.

ESS containers can be used in multiples and also combined with smaller cabinet style units. The optimum solution will depend on your power requirements, application, the space available and its location.

GS Yuasa engineers will fully assist with the specification, development and selection of the premium solution for your project.





### **Battery management system**

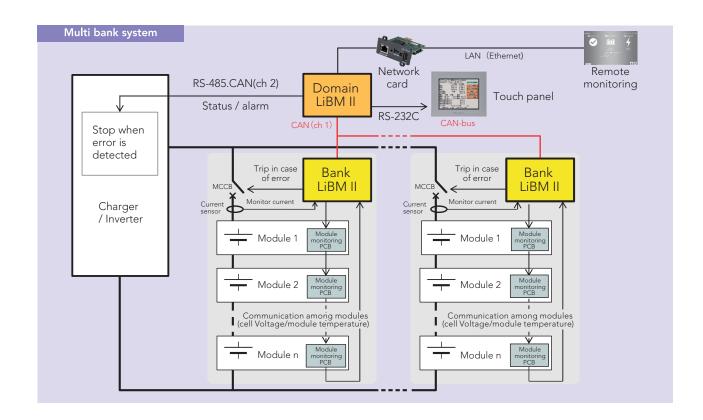
Lithium-ion batteries operate as a system and not a stand alone unit. GS Yuasa manufacture and supply all of the key elements required for this battery management system architecture.

Every module is equipped with a battery monitoring printed circuit board (PCB) which measures cell voltage and module temperature, protecting the battery in case of overcharge, overdischarge or excessive heating.

#### PCB LiBM II features

- Balancing function balances the voltage of connected modules.
- State of charge (SOC) calculation automatically calculates SOC which can be monitored in real time.
- Multiple banks batch monitoring using multiple LiBM II allows monitoring of systems with multiple modules.
- High voltage system specification up to 1500 Volts DC.







Cat. No. LIT073 3/23 E. & O. E.



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